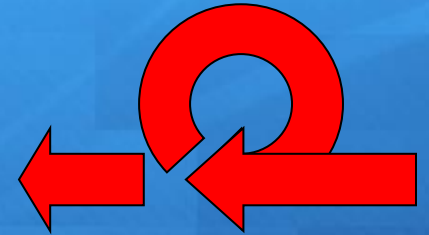


SI



Synergetic Industries



Agriculture, Water and Energy

© Thomas Pfeiffer und Volker Kormann

Desalination Workshop

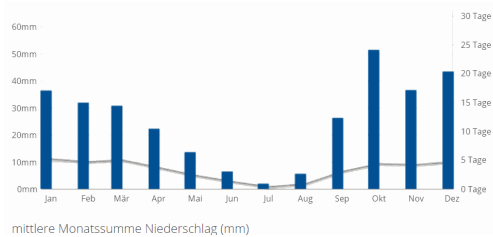
Desalination as a core element for Investment in arid regions and sustainable development in Tunisia's South

Overview

- + Situation and demand for desalination
- + Methodology
- + Thermodynamics
- + Calculations and present work
- + Regional Development and objectives

The agricultural conditions

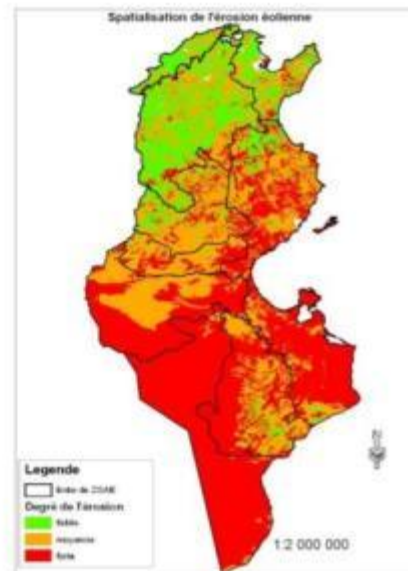
Precipitation



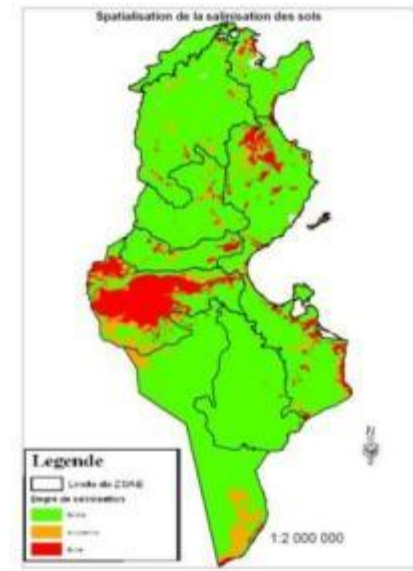
Soil preservation; Wind and Salinity



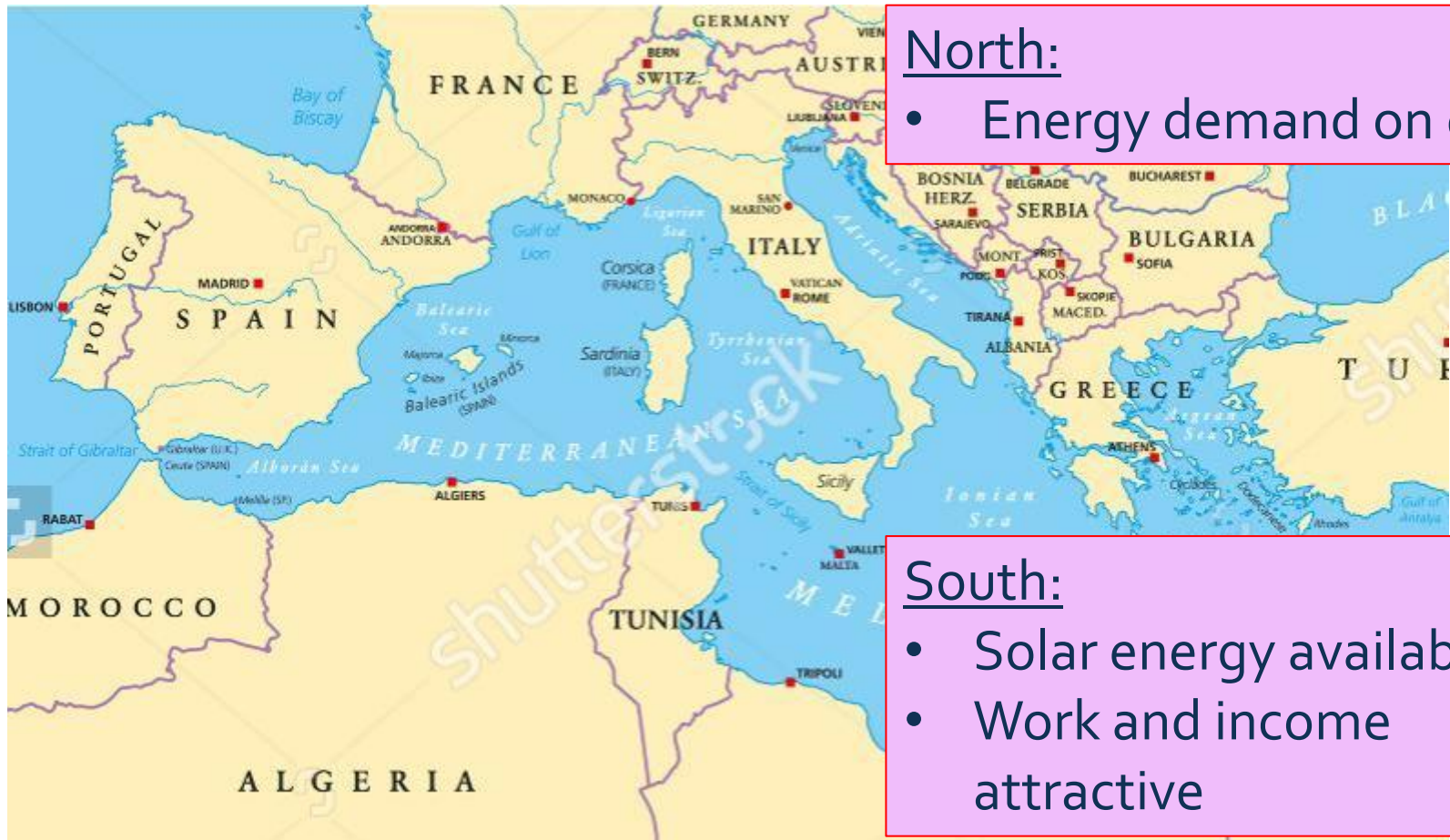
Wind erosion



Soil salinity



The Strategic situation



North:

- Energy demand on call

South:

- Solar energy available
- Work and income attractive

Answer to Water scarcity

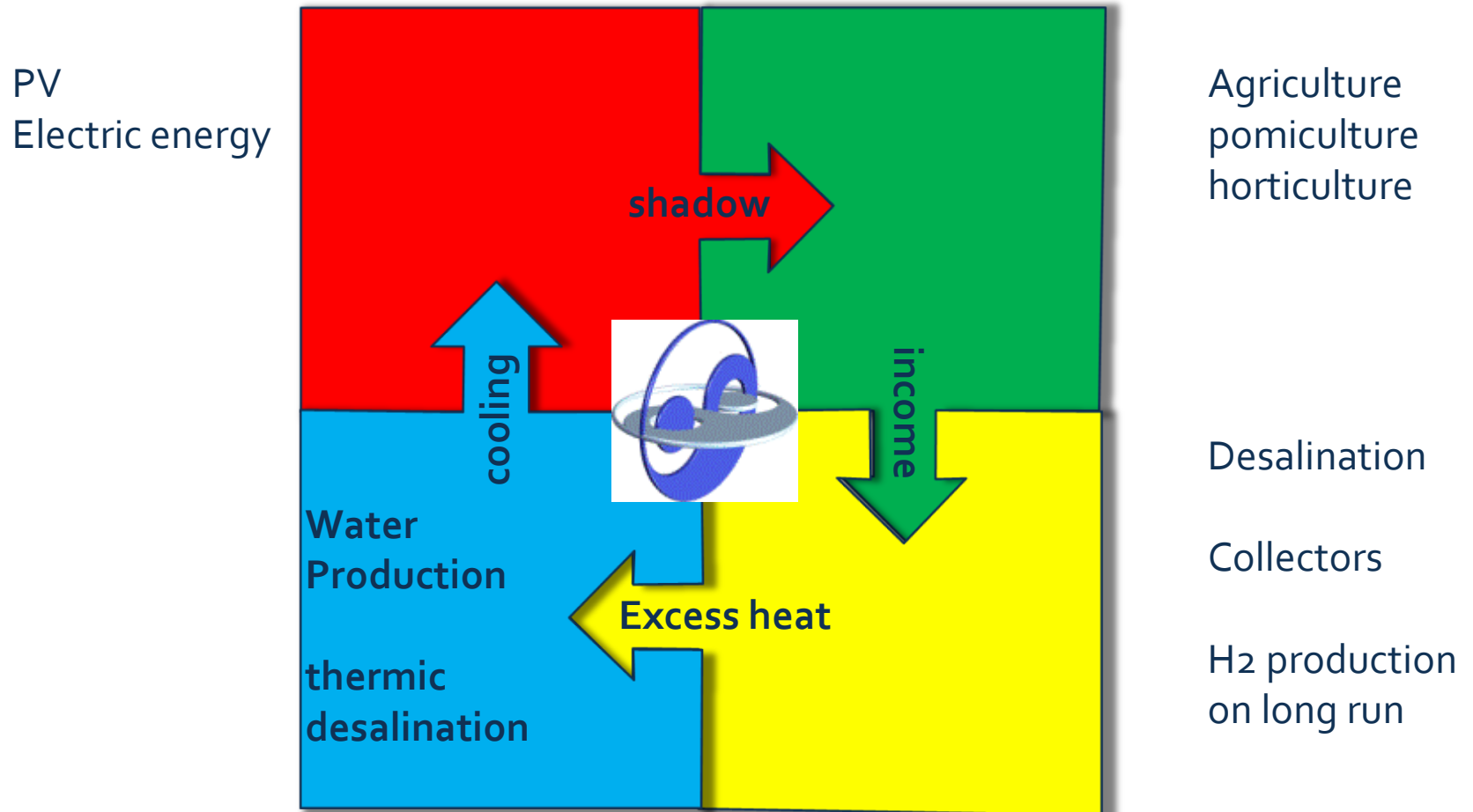


Water Conservation

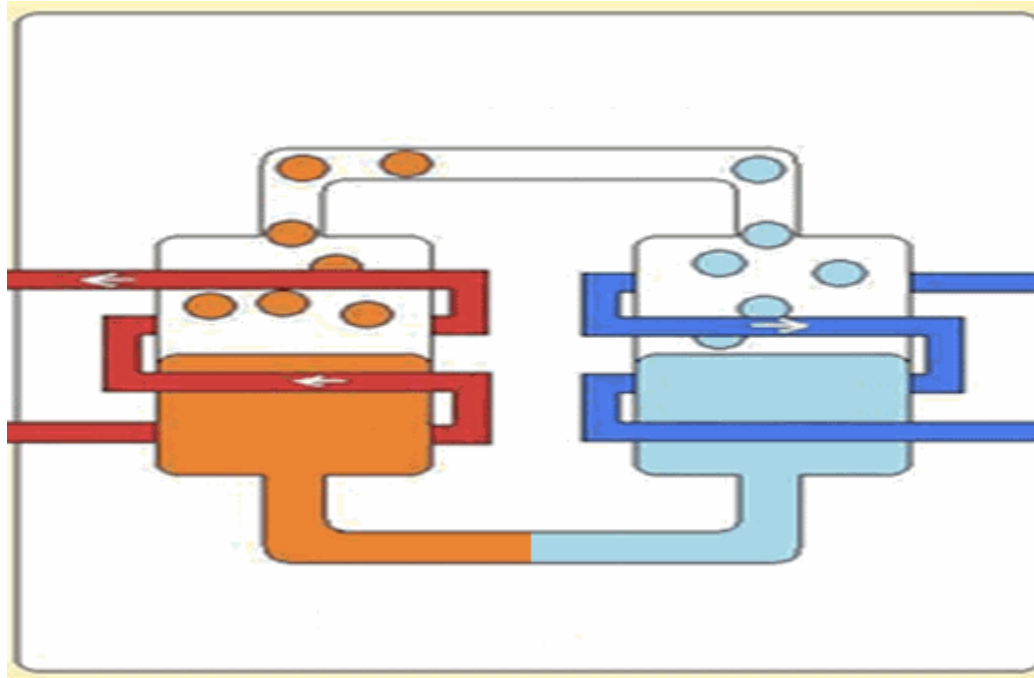


Water Production

Synergy and Recuperation



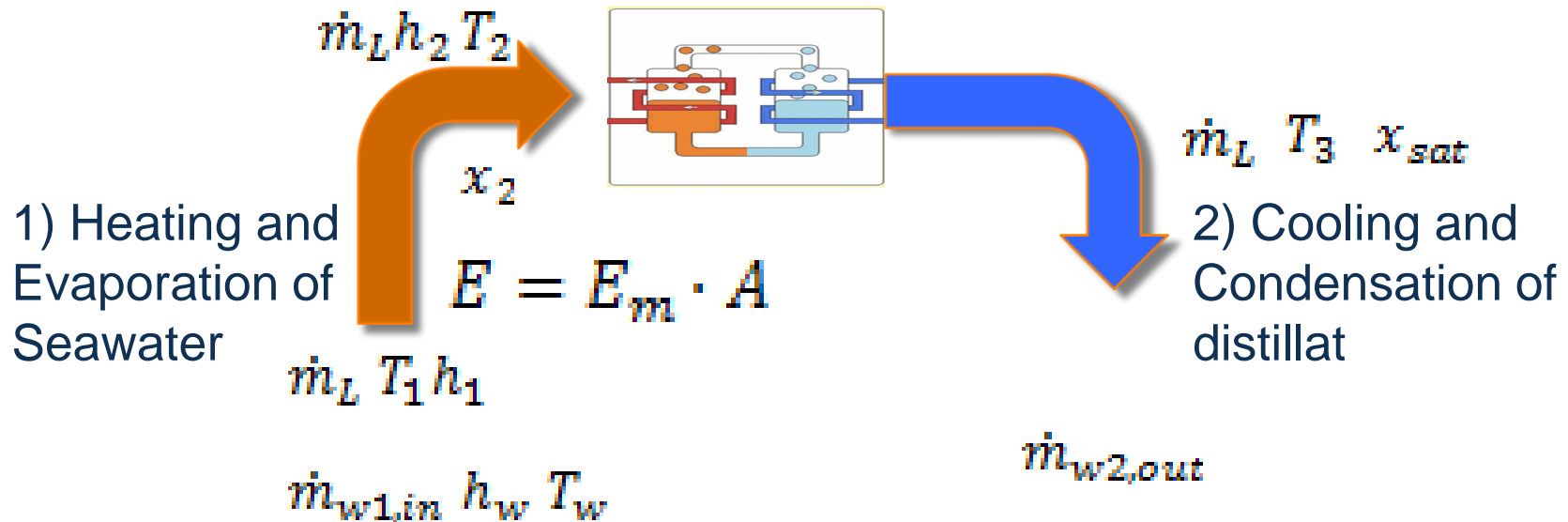
Basic Thermodynamics of solar thermic desalination



1) Heating and
Evaporation of
Seawater

2) Cooling and
Condensation of
distillat

Basic Thermodynamics of solar thermic desalination

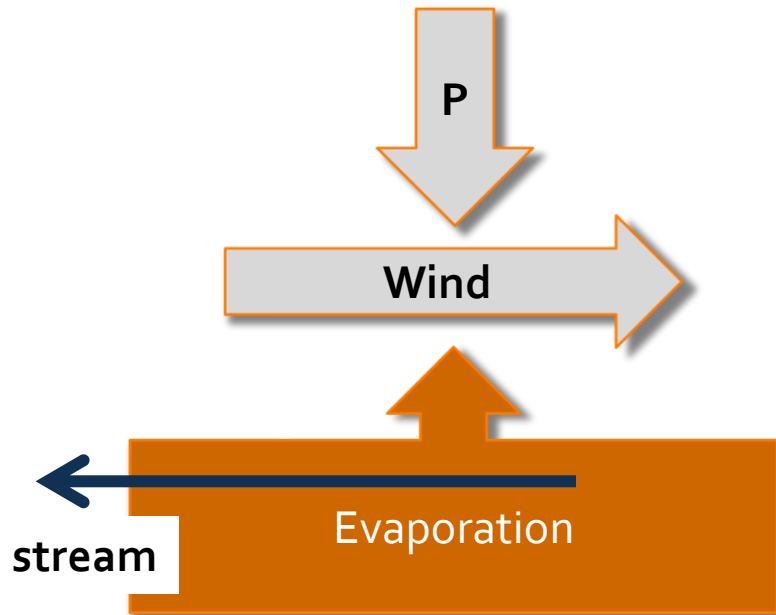


Energy	$\dot{m}_L h_1 + \dot{m}_{w1,in} h_w = \dot{m}_L T_w$	$\dot{m}_L h_2 - \dot{m}_{w2,out} h_w = \dot{m}_L h_{sat}(T_3)$
Mass	$\dot{m}_L x_1 + \dot{m}_{w1,in} = \dot{m}_L x_2$	$\dot{m}_L x_2 - \dot{m}_{w2,out} = \dot{m}_L x_{sat}(T_3)$

Methodology: Influences

1) Heating and Evaporation of Seawater

+ Next slide



2) Cooling and Condensation of distillat

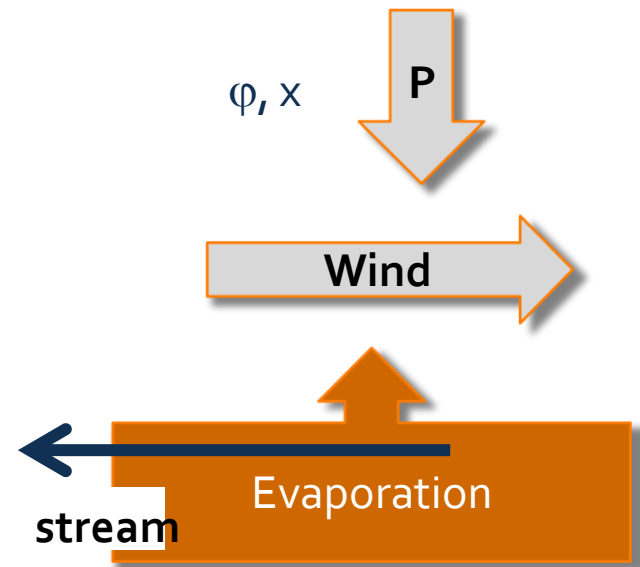
- + cooling
- + pressure
- + freezing



Methodology:

Influence on evaporation in detail

- + **Temperature of Sea water** ϑ_w
- + **Flow or stream of sea water** (negl.)
- + **Chemistry of sea water** (negl.)
- + **Temperature of Gas at surface** ϑ_L
- + **Air pressure above sea water** P
- + **Wind or Flow of air above sea water** v
- + **Moisture of air** φ, x



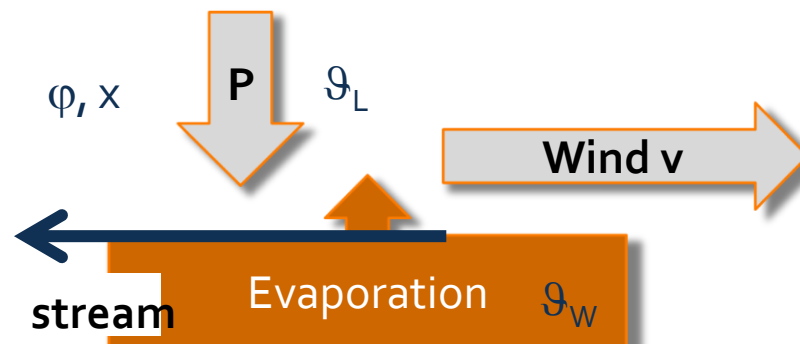
$$E_m = \left[\frac{kg}{m^2, day} \right]$$

Methodology: evaporation; Semi Empiric mathematical model

+ Description through Equation

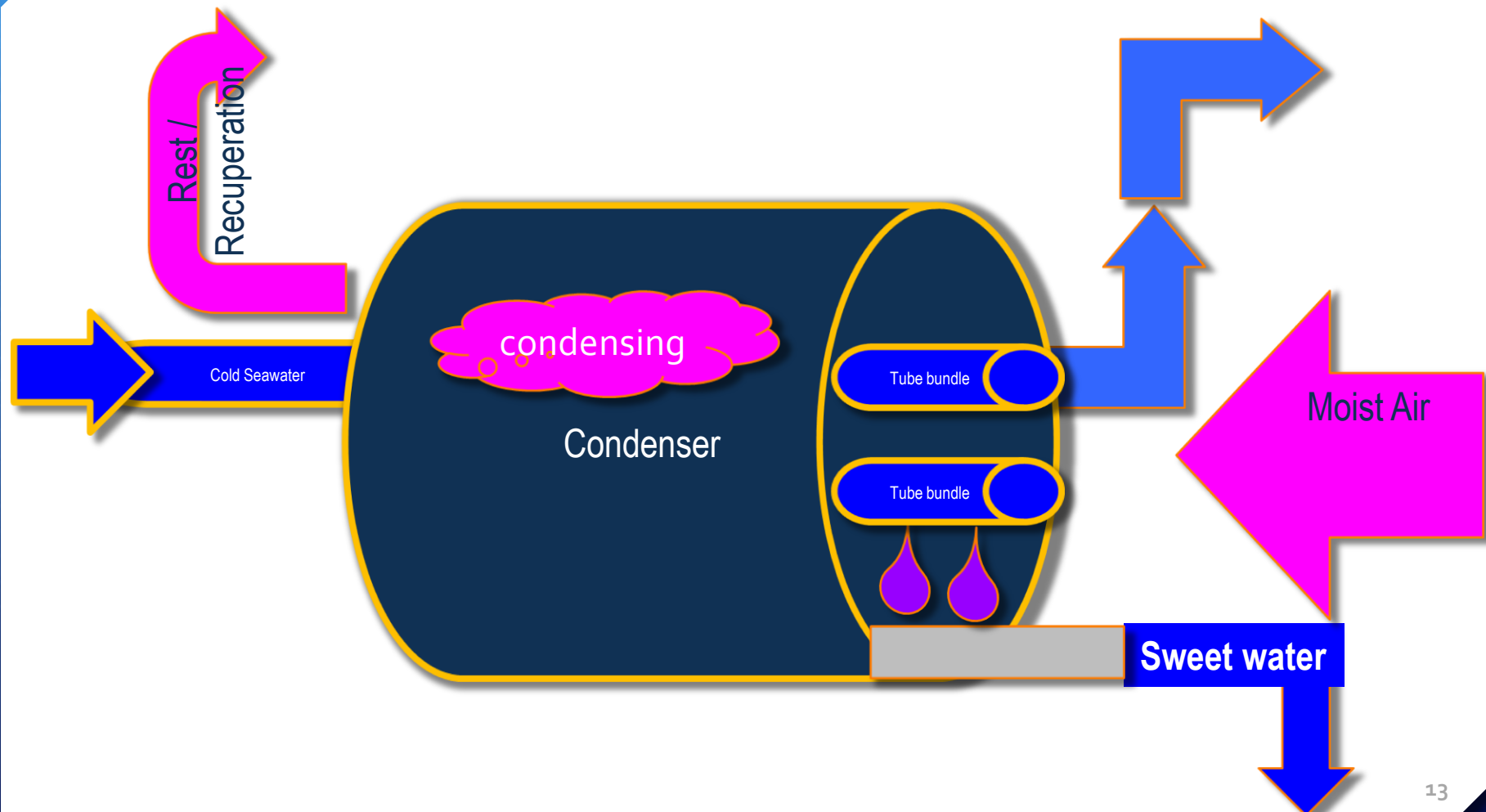
$$E_m = p_0 \left[e^{\left(\frac{c_1 \vartheta_w}{c_2 + \vartheta_w} \right)} - \varphi \cdot e^{\left(\frac{c_1 \vartheta_L}{c_2 + \vartheta_L} \right)} \right] \cdot \frac{k_1 + k_2 v^\alpha}{v_1 + k_2 \vartheta_w} k_e$$

ϑ_w $p_0 = p_{\text{evap}, T=0^\circ\text{C}}$ v $k_e = a_1 + a_2 \cdot \varrho \sim 1,14$

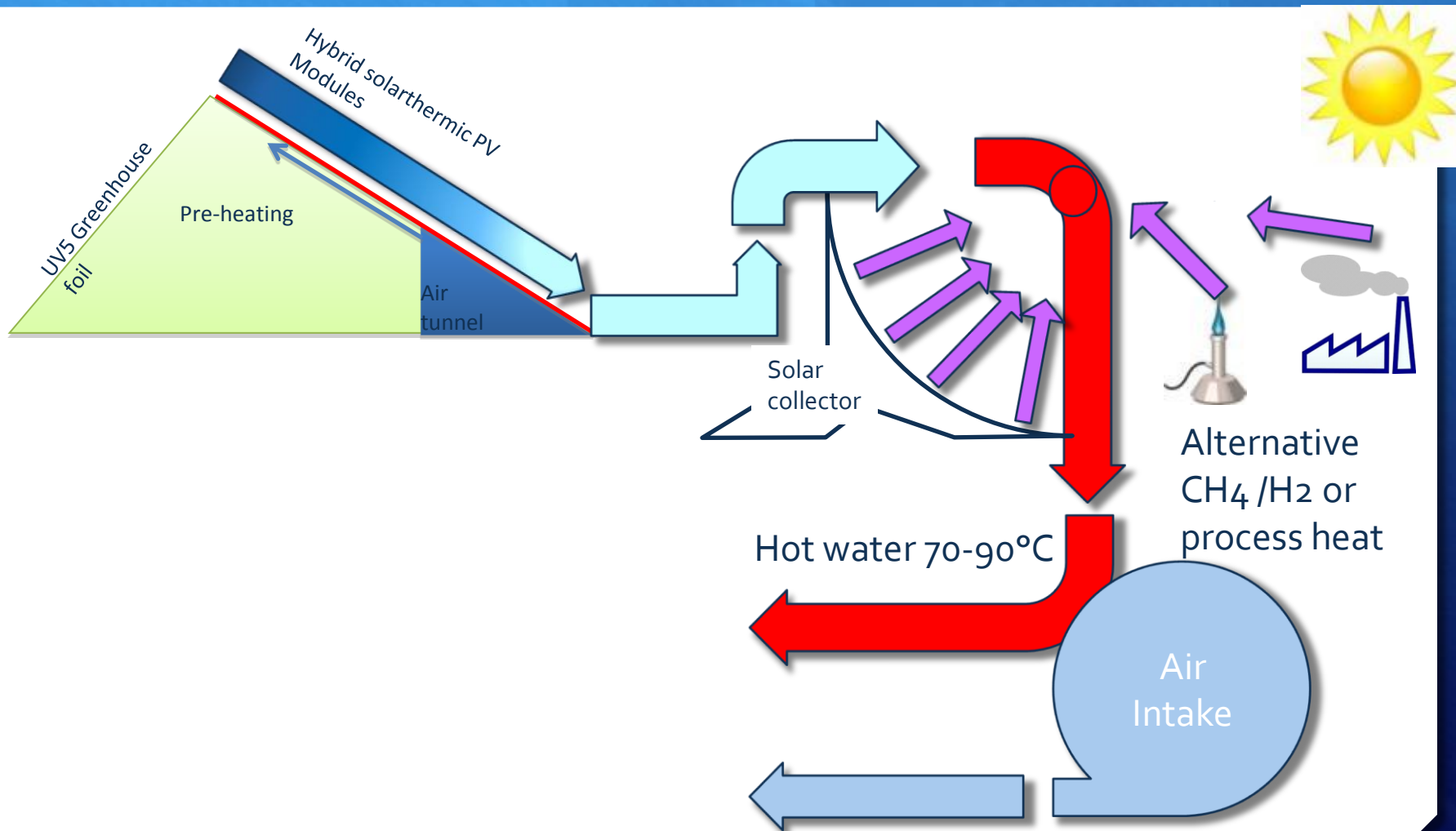


**Simulation
Optimum**

Desalinating Saltwater cooled PV-Greenhouses through heat recuperation

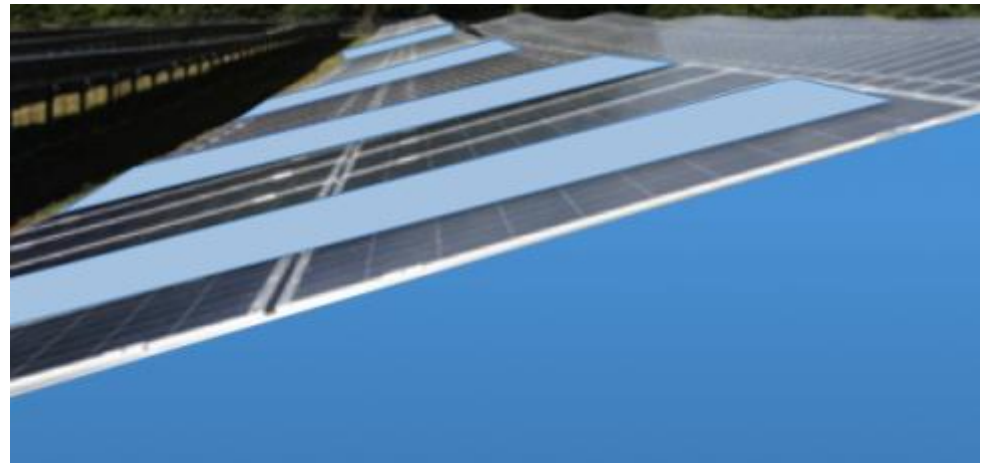
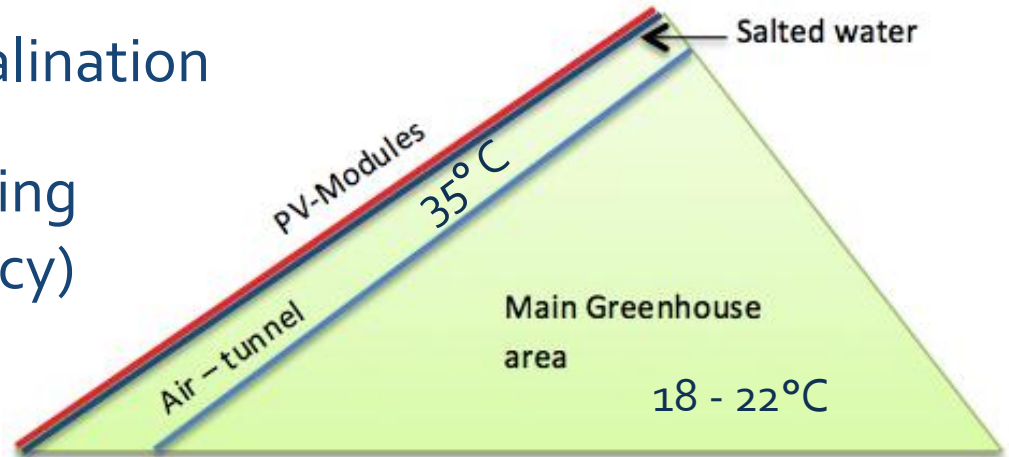


Desalinating Saltwater cooled PV-Greenhouses through heat recuperation

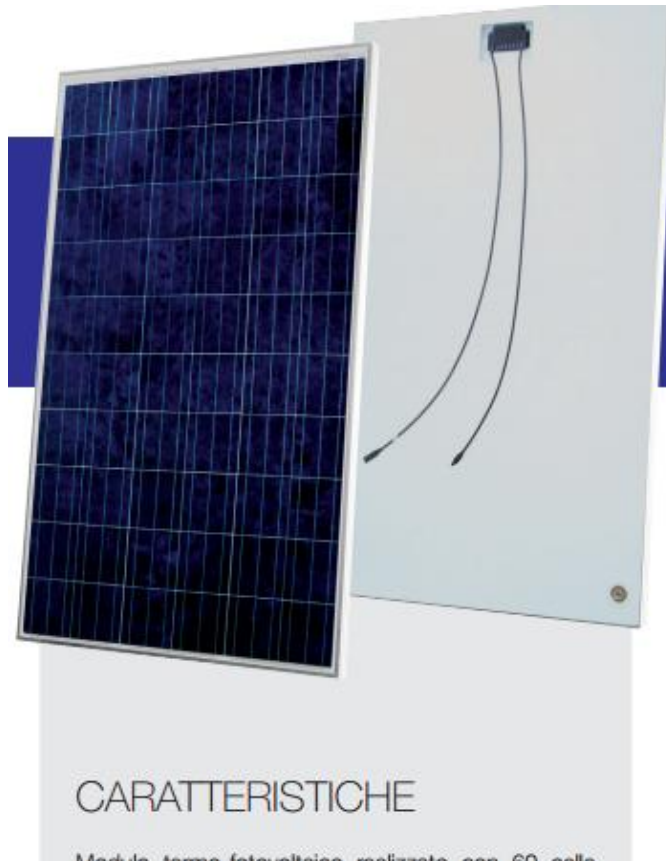


PV-Greenhouses

- + Additional thermic desalination
- + Backside seawater cooling (with higher PV efficiency)
- + Separation Saltwater
- + Cooled main area
- + ONLY partially shaded suitable for plants



Hybrid PV Panels



FOTOTHERM

Serie Cs
220/225/230/235/240/245/250

APPLICAZIONI

- Edifici residenziali
- Edifici commerciali, industriali e agricoli
- Centrali fotovoltaiche
- Altre applicazioni

L'energia termica generata da un impianto fotovoltaico con moduli FOTOTHERM® può essere utilizzata per soddisfare molteplici esigenze, quali il riscaldamento parziale o totale del riscaldamento di:

Collecting :

1) solar-electric power (cooled and fortified)

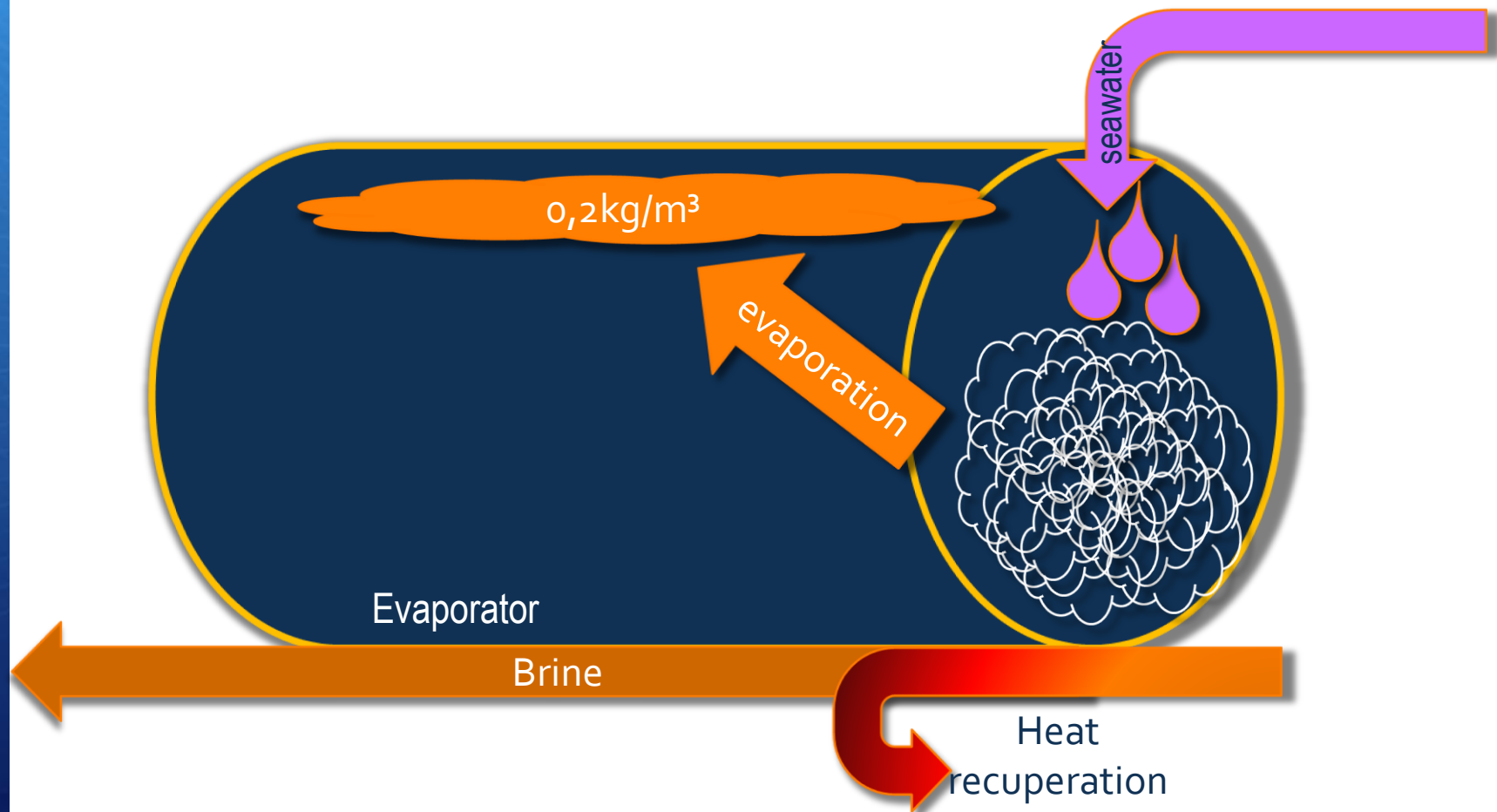
and

2) heat

Process heat recuperated for desalination

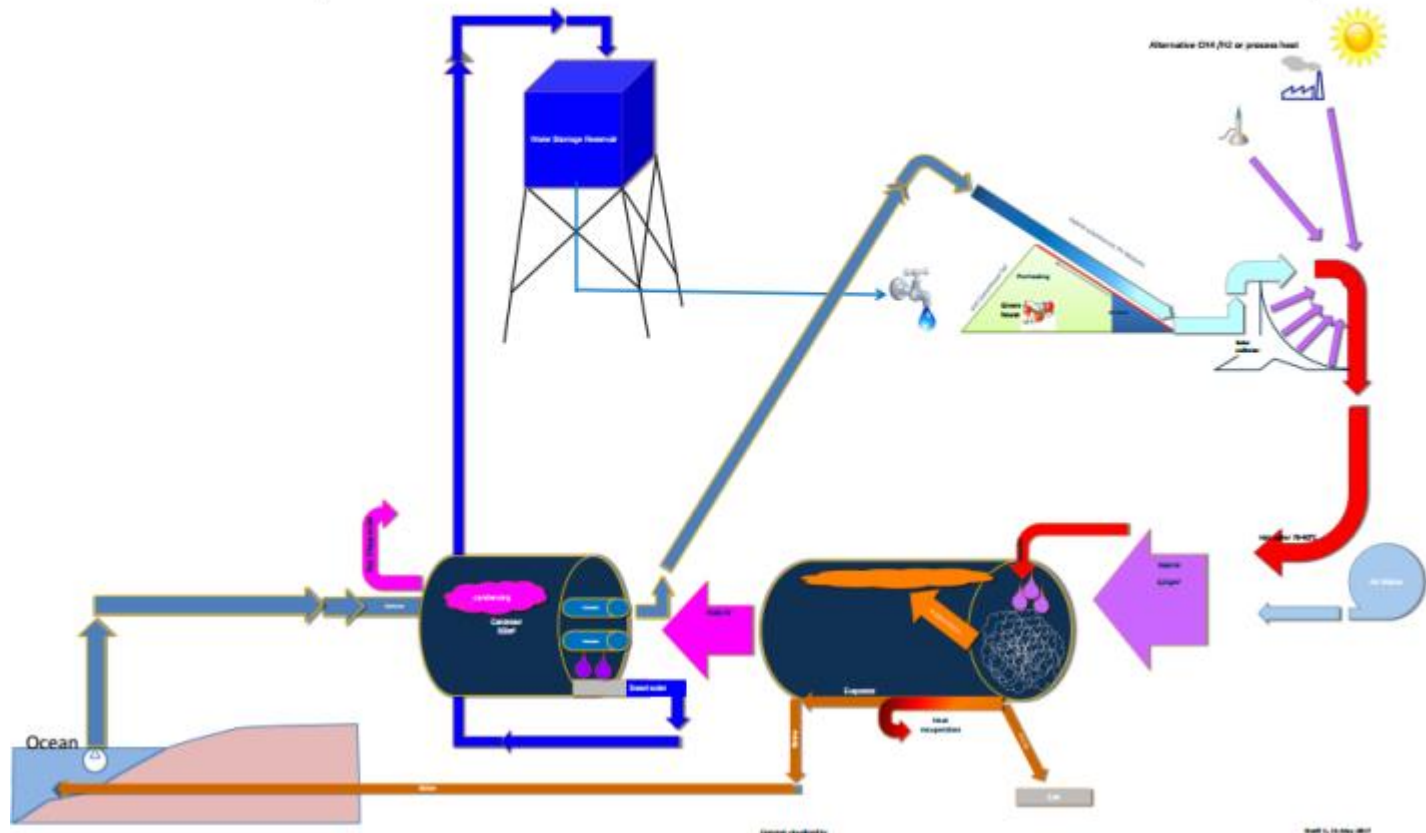
- + Excess heat from Drying of agricultural products for evaporation
 - + E.g. : Apricots
 - + E.g. : medical herbs
- + Electrolysis producing H_2/O_2 and their compression
- + Cooling in condensation
 - + Expansion

Desalinating Saltwater cooled PV-Greenhouses through heat recuperation



Complete system overview

Recuperative Desalination Concept



Calculations and projections

- + Input:
 - + Water flow: 17 Kg/sec , Air flow: 15 Kg/sec
- + Intermediary:
 - + Heat exchange: 3,9MW
 - + Temperature sea water: 80°C
 - + Temperature air: 70°C
- + Output:
 - + 50m³ destilled water / day on average
sufficient for 1-2ha with efficient water management
 - + Brine utilized for salt production
 - + 2000m² greenhouse
 - + PV Output: 160 kW through 680 hybrid panels each 0,8kw heat
- + Operation
 - + Sustainable operation with technology from within Tunisia
 - + Operating costs amount to 1/10th of Reverse Osmosis!

Desalination and a way forward

Conventional methods low investment, but high operating costs
(import Membrane not necessary)

Affordable solar-thermic Desalination through

1. waiving of membrane
2. Recuperation
3. Operation at $p=1\text{bar}$
4. Longterm Production in Tunisia

**Practical/
Evaluation**



Utilization of already existing technology, adaptation and enhancement and adaptation to Tunisian condition

Desalinated water is precious: Enhanced drip irrigation

- + 30% cheaper...
- + 20% less water consumption...
- + Less ground salination...
- + More yield...

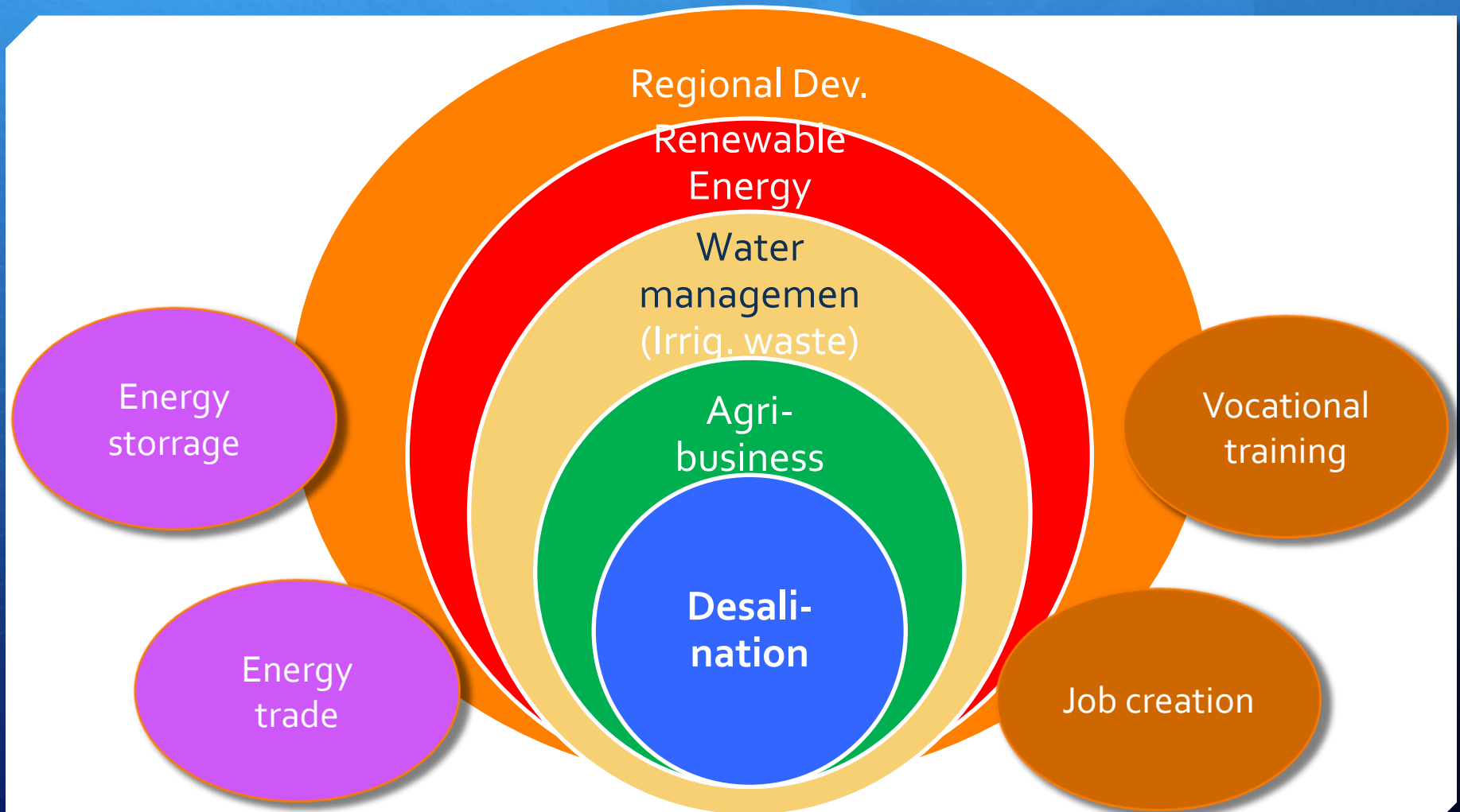
...compared to
normal drip irrigation



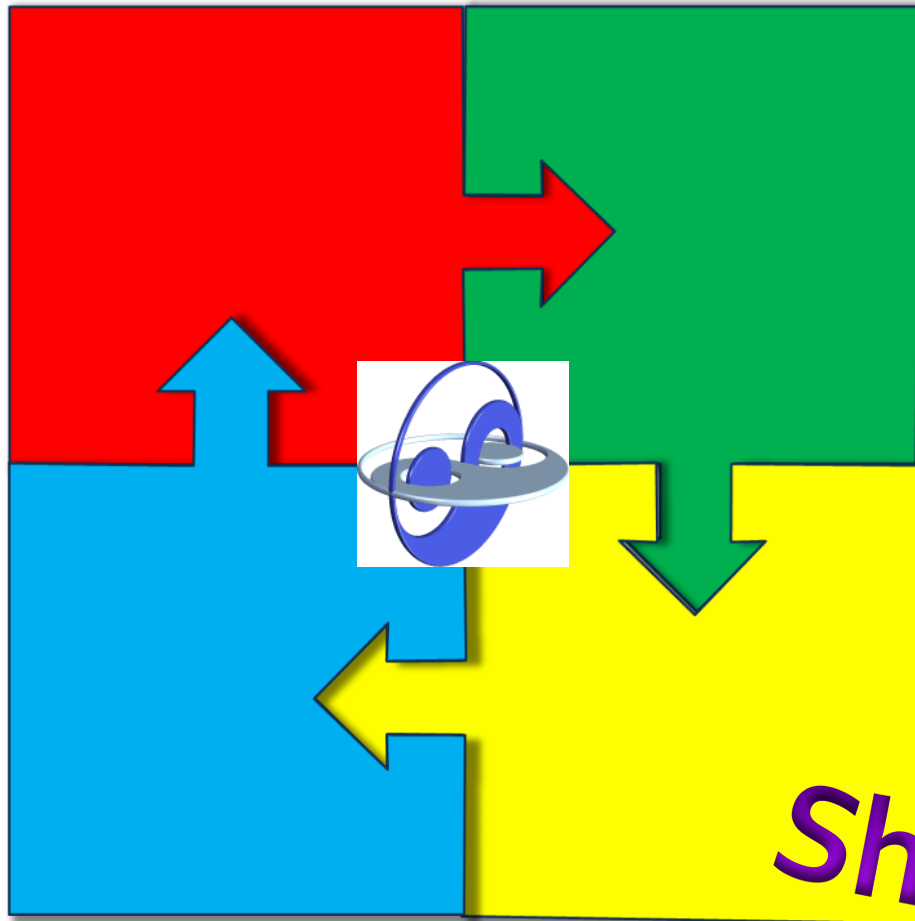
Experimental work at vocational training facility Berlin Zehlendorf



Desalinating Saltwater as a „Backbone“ for regional development



Summary



- + Find appropriate Technology
- + High return of invest
- + Export business, Collaboration with Europe
- + Regional development
- + New Jobs

Shugren, Merci